



# Rework & Repackage

Minimize waste and achieve quality with controlled batch adjustments.

As the name suggests, the rework functionality allows manufacturers to make corrections to non-conforming or defective items, whereas the repackage feature enables them to change the packaging of finished goods. Batches or lots can be flexibly fixed to meet the desired quality and safety standards with full traceability. Rework and Repackage batch or lot with automated material calculations, including the ability to reuse the original materials or packaging items for the new batch production. Maintain the smooth and efficient manufacturing processes, ensuring timely correction and rectification of the batch meeting the desired product specifications.

## Key Features Include

- Identify if the batch does not meet the specifications and initiate batch rework and repackaging.
- Add or modify the correct raw materials, such as sugar, flavoring agents, and preservatives, to the formula during the reworking process.
- Add or modify the correct packaging materials, such as labels, bottles, packets, and caps, to the formula during repackaging.
- Reuse or replace the used packaging materials for the new production order if they meet the quality standards.
- Auto-calculate the material quantities, allowing for overriding the suggested quantities.
- Rework and repackage by batch or by lot.
- ✓ By batch – Rework and repackage the entire batch where the system shows all the lot(s) linked to the selected batch.
- ✓ By lot – Select a specific lot to rework and repackage.

- Ensures complete batch execution with quality checks and inventory updates.

## Why Rework & Repackage?

- Manage unexpected deviations in production and quality by allowing correction without discarding entire batches and reducing wastage.
- Enhances traceability through batch/lot-level visibility, tracking every adjustment and step.
- Implement corrective measures proactively to maintain quality and compliance requirements without restarting production.
- Reduce production costs by reusing the original packaging materials to rework and repackage the batch.